

Spindle interface norms

HSK
DIN 69893

SK
DIN 69871

BT
MAS 403

CAPTO
ISO 26623

Type	Measurements [mm]					G
	D1	D2	L1	L2	L3	
HSK DIN 69893						
HSK-A 25	25	19	10	13	2.5	-
HSK-C 25	25	19	8	13	2.5	-
HSK-E 25	25	19	10	13	2.5	-
HSK-A 32	32	24	20	16	3.2	-
HSK-C 32	32	24	10	16	3.2	-
HSK-E 32	32	24	20	16	3.2	-
HSK-A 40	40	30	20	20	4	-
HSK-C 40	40	30	10	20	4	-
HSK-E 40	40	30	20	20	4	-
HSK-A 50	50	38	26	25	5	-
HSK-C 50	50	38	12.5	25	5	-
HSK-E 50	50	38	26	25	5	-
HSK-F 50	50	30	26	20	4	-
HSK-A 63	63	48	26	32	6.3	-
HSK-C 63	63	48	12.5	32	6.3	-
HSK-E 63	63	48	26	32	6.3	-
HSK-F 63	63	38	26	25	5	-
HSK-A 80	80	60	26	40	8	-
HSK-C 80	80	60	16	40	8	-
HSK-F 80	80	48	26	32	6.3	-
HSK-A 100	100	75	29	50	10	-
HSK-C 100	100	75	16	50	10	-
HSK-E 100	100	70	29	50	10	-

SK DIN 69871						
SK 30	31.75	50	3.2	47.8	15.85	M 12
SK 40	44.45	63.55	3.2	68.4	15.85	M 16
SK 50	69.85	97.5	3.2	101.75	15.85	M 24

BT MAS 403						
BT 30	31.75	46	2	48.4	20	M 12
BT 40	44.45	63	2	65.4	25	M 16
BT 50	69.85	100	3	101.8	35	M 24

Polygon shank CAPTO ISO 26623						
Polygon shank C3	32	-	15	19	-	M 12 x 1.5
Polygon shank C4	40	-	20	24	-	M 14 x 1.5
Polygon shank C5	50	-	20	30	-	M 16 x 1.5
Polygon shank C6	63	-	22	38	-	M 20 x 2
Polygon shank C8	80	-	30	48	-	M 20 x 2

